



## Classic TBI 260

Aircooled

TBi-Flex rubber coaxial cable

Uses same gasnozzles as TBI 380 / 411 / 511

### Technical data

#### MIG/MAG (GMAW) Semi-automatic welding torch TBI 260

Rating at 60% ED  
(10 min. cycle)

- Mixed gas: 370 A

- CO<sub>2</sub>: 370 A

Cooling method Aircooling

Wire diameter 1.0 - 1.2 mm

Gas flow 12 l/min

Technical specification according to IEC 60974-7

Weight with 1.5m cable 1.55 kg

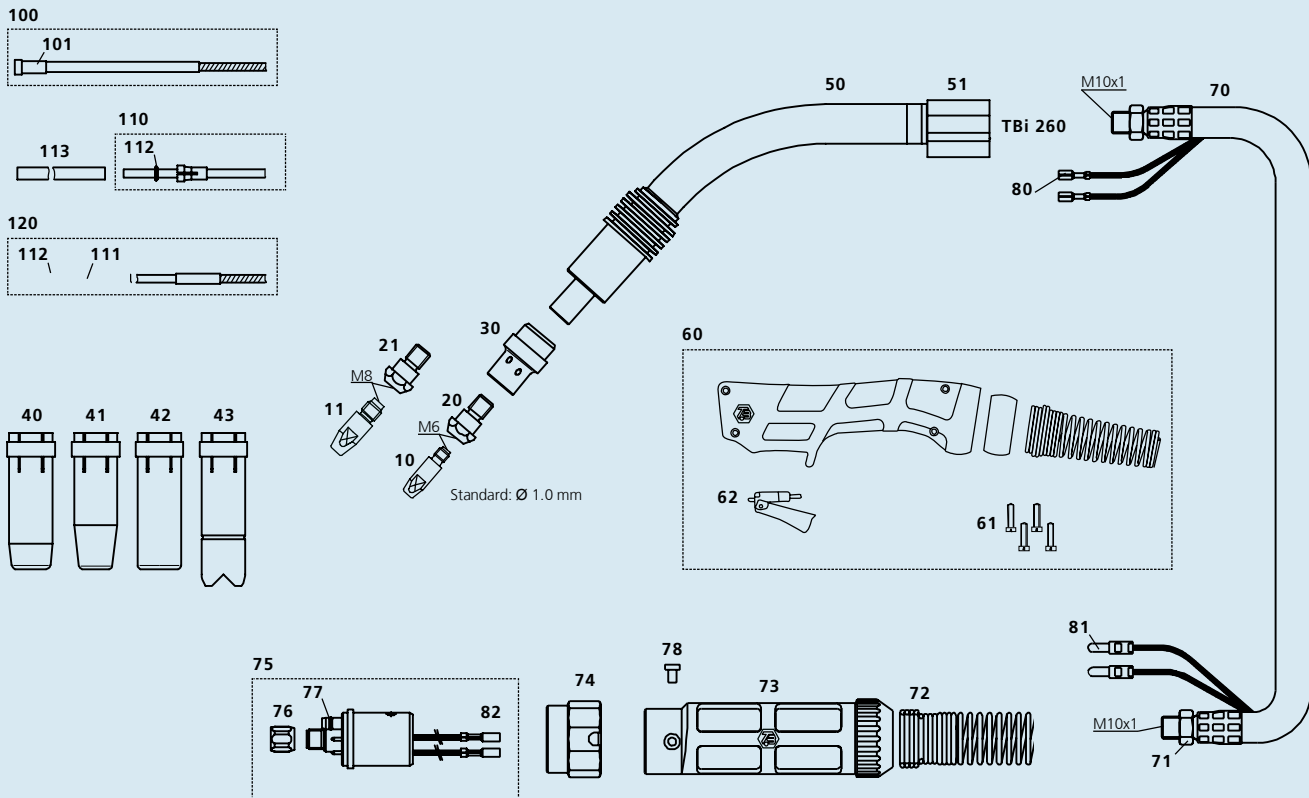
Connection Euro-Central connector  
Other connectors (e.g. Cloos®, ESAB®) available upon request.

Torch rating will be reduced when using pulsed-arc power sources.  
Special torch necks and custom lengths of the coaxial cable are available upon request.

### Ordering Information

TBI 260 ESG, 50° bent 118P3413\_0\*

\* At the blank, please insert 3, 4 or 5 for a torch length of 3, 4 or 5m.



Pos.	Description	Part. No.	Pos.	Description	Part. No.
<b>Contact tips</b>					
10	Contact tip M6x28, Ecu	340P_1069*	72	Spring support small 16-50 sqmm	600P102099
10	Contact tip M6x28, CuCrZr	340P_3069*	73	Cable support cpl. (2 pieces)	701P001045
10	Contact tip M6x28 Alu, Ecu	341P_1069*	74	Adaptor nut	701P001013
11	Contact tip M8x30, Ecu	340P_1262*	75	Central adaptor ESG cpl., 2 poles, moveable pins	701P001048
11	Contact tip M8x30, CuCrZr	340P_3262*	76	Sleeve nut M10x1	701P002005
11	Contact tip M8x30 Alu, Ecu	341P_1262*	77	O-ring 4.0x1.0 mm (gas nipple)	365P100040
<b>Tip holders</b>					
▶ 20	Tip holder M6 / L=22 mm	342P006018	78	Slotted screw M4x6	100P008401
20	Tip holder M6 / L=25 mm	342P006118	80	Cable lug, flat	375P000023
21	Tip holder M8 / L=22 mm	342P008018	81	Insulated connector, male, round	375P000004
<b>Gas diffusers</b>					
30	Gas diffuser, white	118P002020	82	Insulated connector, female, round	375P000003
30	Gas diffuser, brown	118P002030	<b>Wire guides</b>		
<b>Gas nozzles</b>					
▶ 40	Nozzle con. diam. 16.0 mm	345P012030	▶ 100	Liner w/ insulation red (x.40 m) for wire 1.0-1.2	324P2045_4*
41	Nozzle con. diam. 14.0 mm	345P013030	101	Collet for liners dia. 4.5 mm	330P025045
42	Nozzle cyl. diam. 20.0 mm	345P011030	110	Teflon liner red (x.50 m) for wire 1.0-1.2	326P2040_5*
43	Spot weld nozzle diam. 20.0 mm	345P015030	111	Collet for teflon and PA liner 2.0x4.0 mm	331P020040
<b>Spare parts</b>					
50	Torch neck TBi 260, 50°	118P001020	112	O-ring 3.50x1.50 mm (teflon liner)	365P150035
51	PVC body	600P002018	113	Support tube 5x4.4 mm, L=150 mm	329P544150
60	Handle blue, aircooled, cpl. kit	380P220400	120	PA-Alu wire guide (x.50 m) for wire 1.0-1.2	328P2040_A*
61	Cross recessed screw M 3.5x14	100P008413			
62	Trigger, red, 2 poles	385P021016			
70	TBi-Flex coaxial cable 35 sqmm	360P3511_0*			
71	Hex nut M10x1	101P002005			

= Standard parts

\* At the blank, please insert suitable information for torch length or wire diameter, e.g. 08 for 0.8 mm or 3 for 3 m.

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TBI Industries GmbH  
Ruhberg 14  
D-35463 Fernwald-Steinbach  
P.O. Box 67  
D-35461 Fernwald-Steinbach

Tel. + 49 6404 9171-0  
Fax. + 49 6404 9171-40  
Internet: www.tbi-industries.com  
E-mail: info@tbi-industries.com